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Facile preparation of Fe_2O_3 thin film with photoelectrochemical properties \dagger

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We report a simple approach for preparing undoped and Pt-doped Fe₂O₃ thin films with excellent photoactivity *via* facile hydrothermal growth. The photocurrent densities of undoped and Pt-doped Fe₂O₃ thin films were recorded up to 1.2 and 1.38 mA cm⁻² at 0.23 V Ag/AgCl under 1 sun illumination, respectively.

Among various metal oxides, α -Fe₂O₃ (hematite) has attracted great attention as a key material in photoelectrochemical electrodes for water oxidation. It displays superior optical properties with broad absorption in the visible range (band gap, $E_g = \sim 2.0$ eV), appropriate valence band position for water oxidation, stability against photodegradation and it has abundance as an element.¹

Many conventional vacuum techniques for Fe₂O₃ film growth, including atmospheric pressure chemical vapor deposition,² electron-beam evaporator,³ pulse laser deposition,⁴ atomic layer deposition,⁵ reactive DC magnetron sputtering,⁶ metal organic decomposition,⁷ etc. have been widely reported due to their straightforward control of chemical composition, deposition parameters, and excellent reproducibility. However, the practical applications of these growth techniques have been restricted because of the high cost of the manufacturing equipment and the limitations in achieving a large surface area and uniform coating. In contrast, solution-based film growth can offer large surface area with economical equipment and easy precise compositional control during the deposition procedure with superior photoproperties. For instance, the Grätzel group recently demonstrated the formation of Fe₂O₃ film using a nanoparticle suspension by the doctor-blade method which had excellent photocurrent generation properties.⁸ Also Mohapatra et al. introduced the preparation of ultrathin Fe₂O₃ nanotube arrays by using by a sonoelectrochemical anodization method and obtained photoactivity up to 1.41 mA cm⁻² at 0.5 V vs. Ag/AgCl after annealing under hydrogen conditions.9 Although these methods look

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promising, the simple hydrothermal preparation of Fe₂O₃ film enables more efficient large area film growth on the various metal oxide substrates and can contribute to the improvements in material-processing and the enhancement of photocurrent generation. In this report, we introduce a new facile preparation method of Fe₂O₃ thin film through hydrothermal reaction using a simple gel solution and demonstrate a superior photoactive property.

The Fe₂O₃ film precursor solution was readily prepared by dissolving FeCl₃ in an aqueous solution of sodium hydroxide (see Fig. S1, ESI[†]). In this method, the substrate of the fluorine-doped tin oxide (FTO) glass was directly submerged into the Fe₂O₃ precursor gel and the Fe₂O₃ film was formed *in situ* on the FTO glass during hydrothermal crystallization at various temperatures (130, 150, and 170 °C). After some experimentation, the optimal FeCl₃ and NaOH concentrations were determined by XRD monitoring of the film crystallization during the growth.

The thickness and coverage of pristine Fe_2O_3 films as a function of growth time were estimated by scanning electron microscopy (SEM) images in Fig. 1. The thickness had increased up to 470 nm after 5 h reaction time at 170 $^\circ C$ and simultaneously coverage was also increased. It took about 5 h to fully cover the FTO glass with Fe_2O_3 at 170 $^\circ C$.



Fig. 1 SEM images of Fe_2O_3 film grown on the FTO glass formed at 170 °C at different reaction times; (a) 1 h, (b) 3 h, (c) 5 h (inset is the image of cross-sectional view) and (d) 7 h.

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Fig. 2 (a) GIXRD patterns of Fe_2O_3 films grown on FTO glass at 170 °C, and (b) XPS spectra for the Fe 2p and O 1s signals of Fe_2O_3 films grown at 170 and 130 °C, respectively.

The structure of this film was verified by grazing incidence XRD (GIXRD) analysis (Fig. 2(a)), confirming that it is one phase hematite with the rhombohedral symmetry of Fe₂O₃ (space group: R3c(167), a = 0.5035, b = 0.5035, c = 1.3748 nm; JCPDS card No. 33-0664).^{10,11} Also the grain of the film was determined as a single crystal by the analysis of the TEM electron diffraction pattern as shown (Fig. S2, ESI†).

XPS spectra of Fe₂O₃ film grown at 130 and 170 °C revealed that the peaks corresponding to Fe 2p and O 1s are in the binding energy range of 705-740 eV and 528-540 eV (Fig. 2(b)). The difference in energy between the Fe 2p 3/2binding energy of 710.8 eV and the corresponding satellite peak, 718.9 eV, is 8.1 eV. This results in indisputable proof of the presence of Fe^{3+} ions from the Fe_2O_3 film hydrothermally grown at 170 °C. In contrast, the difference in energy as mentioned above was 6.8 eV, which is attributed to the existence of a metastable phase in the case of the Fe₂O₃ film prepared at 130 °C.¹² The metal hydroxide and oxy-hydroxide oxygen are generally observed at ~531.9 eV. Fe_2O_3 film grown at 170 °C has much lower peak area corresponding to metal hydroxide/oxy-hydroxide than does the film grown at 130 °C. Based on these obtained XPS analysis data, we reasoned that the Fe_2O_3 film can be hydrothermally synthesized with a pure phase at a temperature above 170 °C. The purity of the Fe_2O_3 film will have a great effect on the photoactivity. The optical bandgap of Fe₂O₃ film can be estimated by calculating the intercept of the extrapolated linear fit to the experimental data of a plot of $(\alpha hv)^2$ versus incident photon energy (*hv*) near the absorption edge where α is the absorption coefficient of the film.¹³ A $(\alpha hv)^2$ vs. hv plot for Fe₂O₃ electrode is shown in Fig. S3 in ESI[†]. The determined indirect bandgap value is 2.09 eV, which closely matches the value reported in the literature.¹⁴

 Fe_2O_3 films grown *via* hydrothermal reaction were shown to have strong adhesion to the substrate using the scotch tape peeling method, *i.e.*, tape is adhered to the grown Fe_2O_3 film and then peeled off. Before photocurrent measurement, pristine Fe_2O_3 film was annealed at 500 °C under air for improved photoactivity. Indeed, only negligible photoactivity was observed from Fe_2O_3 film without the annealing process. Because there should be an electron trap site such as a metal hydroxide between the grown Fe_2O_3 film and the conducting FTO electrode, this trap site can be a suppression factor for the electron transfer from a photoexcited electron in the Fe_2O_3 conduction band to the conduction band of FTO. By means of the annealing process at 500 °C, any electron trap site such as a metal hydroxide should be eliminated by the hydrolysis reaction. Removing the electron trap site dramatically improves photoactivity of the Fe_2O_3 film.

All photoelectrochemical parameters were investigated in a three electrode system using 1 M KOH solution as the electrolyte, platinum wire as the counter electrode, and Ag/AgCl as the reference electrode. Photocurrent density was evaluated as a function of applied voltage under 1 sun $(100 \text{ mW cm}^{-2}) \text{ AM1.5 at a scan rate of 50 mV s}^{-1}$. Fig. 2(a) shows the I-V curve of Fe₂O₃ film photoanode prepared at the indicated temperatures under dark and light illumination on the front-side. The dark response is negligible up to about 0.6 V vs. Ag/AgCl ($< \sim 1.00 \ \mu A \ cm^{-2}$). The photocurrent rises steeply between -0.2 and 0.2 V and has a plateau with an onset voltage of ~ -0.3 V Fe₂O₃ film for improved photocurrent. Interestingly, the photoresponse is enhanced by increasing synthetic temperature between 130 °C and 170 °C. The photoanode prepared at 170 °C displays the optimal photocurrent for water oxidation by sunlight. At 0.23 V, the photocurrent density is 1.2 mA cm⁻ (Fig. 3(c)). This is the largest photocurrent value ever as compared to pure Fe₂O₃ film from other methods. In the case



Fig. 3 Photoelectrochemical performances of Fe_2O_3 thin films. (a) Current–voltage curves of undoped Fe_2O_3 thin films prepared at the indicated reaction temperatures for 5 h, (b) of Pt-doped Fe_2O_3 thin film in comparison to the undoped one at 170 °C for 5 h, (c) photoresponse at 0.23 $V_{Ag/AgC1}$ of undoped and Pt-doped Fe_2O_3 thin film (170 °C, 5 h), and (d) photocurrent density for different reaction times in darkness and under AM1.5 G, 1 sun.

of Fe₂O₃ film prepared over 170 °C, photocurrent density value is slightly decreased or saturated. Also Fig. 3(d) shows the photocurrent density of Fe₂O₃ films as a function of reaction time at 170 °C. Note that there is an optimal reaction time of Fe₂O₃ film (5 h) where both coverage and photocurrent density are large. As a result, the superior qualities of the Fe₂O₃ film such as coverage and purity strongly influence the photoactivity.

A Mott–Schottky plot shows the flat-band potential determined from the fitted space charger layer capacitance values at each potential for Fe₂O₃ film (Fig. S4, ESI[†]). The plot obtained from the Fe₂O₃ film shows n-type behavior due to the positive slope of the linear plot. The flat-band potential ($V_{\rm fb}$) values can be determined as -0.78 V_{Ag/AgCl} by extrapolation to C = 0 and charge carrier concentration (N_D), calculated from the slope as 1.1×10^{21} cm⁻³ at the AC frequency of 3000 Hz. The higher carrier concentration of the hydrothermally synthesized Fe₂O₃ film may be responsible for higher photocurrent density because they reduced the resistivity of the film.¹⁵

Generally various doped elements such as Si, Sn, Pt, Ge, Ti, Ta,^{1a-d,11,16} etc. lead to improved photocurrent activity in the Fe₂O₃ photoanode. For any element-doped metal oxide film which is grown via hydrothermal reaction, it is a simple and economical process to prepare precursor solutions with the desired doping element by simply dissolving the doping element sources in precursor solution. Doped Pt in Fe₂O₃ improves the photoinduced conductivity and enhances charge transfer by suppressing a carrier recombination due to the substitution of Fe³⁺ by Pt⁴⁺as electron donor in Fe₂O₃ electrode.¹¹ Consequently, we obtained 1.38 mA cm⁻² at 0.23 V vs. Ag/AgCl with Pt-doped (0.06 at%) Fe₂O₃ films synthesized from precursor solution containing platinum dissolved in hydrochloric acid as the Pt source (Fig. S5, ESI[†]). We are presently investigating the photoactivity effect of various doping elements.

In conclusion, these results demonstrate that Fe_2O_3 film grown *via* simple hydrothermal reaction has shown excellent photoelectrochemical performance. In particular, this simple method can be applied to obtain various element-doped Fe_2O_3 films such as Si, Sn, Pt, Ge, Ti, Ta, *etc.* with the goal of improving photocatalytic properties.

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